PLASTONE
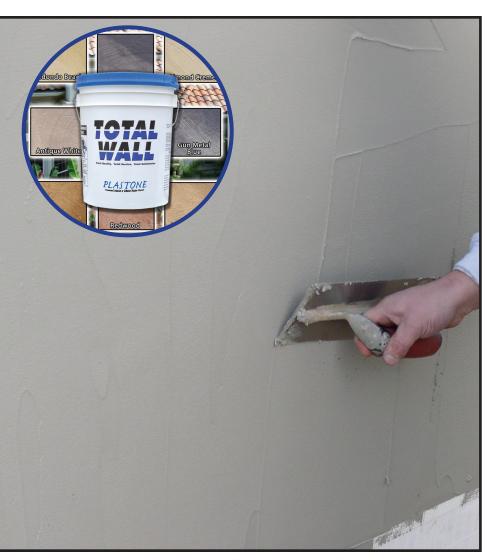
888.702.9915
www.totalwall.com

Synthetic Plaster Base And Finish

AMERICA'S EIFS AND STUCCO COMPANY!

Elegant old world charm with the added strength and durability of today's superior product chemistry.

• Plastone can be used to produce a variety of textures and facades including old world plaster, adobe stucco, antique brick, weathered stucco and other architectural, historic, custom results.

• Plastone is white and can be tinted to produce any uniform plaster color.

• Plastone can be stained with Plastain acrylic stain and sealer, to produce an antiqued, faux, weathered, mottled, accent, historical or custom architectural result.

See Back Page For More Colors

Features

○ Pre-mixed, Easy To Apply

○ Wide variety of finishes can be achieved

○ Will not chip or flake

○ Safe, Non-Toxic

○ Ideal base coat for Plastain

Coverage

70 - 140 sq ft per 5 gallon pail.

Application:
Mixing Instructions

Open a new 5 gallon pail of Plastone. Mix with a low speed mixer for about 30 seconds or until the product is homogeneous. If necessary, add a small amount of water to adjust workability. Final consistency should be a creamy, light and easily trowel-applied or spray-applied mixture

For Interior Use

Drywall and masonry substrates are suitable to receive Plastone. A primed or painted drywall surface is highly recommended, although level-3 drywall will work. Painted or raw masonry are also acceptable substrates. Glossy surfaces should be lightly abraded before application. The substrate must be firm, dry and free of loose debris and any substance that would interfere with bond. Using a steel trowel, apply a thin 1/32" skim coat of Plastone. Keep a wet edge to a natural stop, such as inside or outside corner. Allow the Plastone to dry at least two hours. Apply a second pass of Plastone by trowel or spray and immediately texture with the appropriate tool and technique to achieve the desired surface effects. If Plastain acrylic stain is being used, allow the Plastone to dry 24 hours before application of the stain. Refer to the Plastain data sheet for more information.

For Exterior Use

Acceptable substrates are: raw masonry, painted masonry, Portland cement plaster, or any EIFS (exterior insulated and finish system) base coat or finish. Glossy surfaces should be lightly abraded before application.

The substrate must be firm, dry and free of loose debris and any substance that would interfere with bond. Cracks in the substrate should be treated with 4" wide sticky mesh prior to application.

Using a steel trowel, apply a thin skim coat of Plastone to the substrate. Keep a wet edge and continue to a natural stop, such as a corner. Allow the Plastone to dry until it is firm and dry to the touch. Apply a second pass of Plastone by trowel or spray and immediately texture with the appropriate tool and technique to achieve the desired surface effects.

If Plastain acrylic stain is being used, allow the Plastone to dry 24 hours before application of the stain. Refer to the Plastain data sheet for more information.

Handling and Storage

Environmental conditions including temperature, sunlight, wind and humidity will affect drying and may affect appearance. Therefore, try to schedule work to minimize large swings in conditions. Avoid application in direct sunlight. Partial pails of product may be stored by first misting the surface of the product and underside of the lid with water before securing the lid.

Maintenance

If damage occurs to an installed system, repair with the same materials using similar application techniques to recreate a matching result.

Precautions

This product is a mildly alkaline based material. Do not ingest. Avoid contact with skin and eyes. In case of contact, flush with water. For contact with eyes, get immediate medical attention in addition to flushing. Wear safety glasses and protective clothing. Keep out of reach of children and pets.

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Technical Data

Appearance	Creamy, opaque liquid
pH (wet) ....…....	Approx. 11.0
Density (wet).............	12.8 lbs per gallon
Backbone	Acrylic polymer based
Fire Resistance	FSI 5 ASTM E84
Water Resistance	ASTM D2247
Mold Resistance	Mil Std 810D